

ZEONORFILM® ISOTROPIC OPTICAL FILMS



AN OPTICAL FILM WITH BENEFITS THAT
ARE EASY TO SEE: HIGH TRANSPARENCY,
LOW WATER ABSORBENCY AND
LOW BIREFRINGENCE.



ZeonorFilm® isotropic optical film applications

ZEONORFILM® ISOTROPIC FILMS EXHIBIT EXCELLENT TRANSPARENCY, DIMENSIONAL STABILITY, AND LIGHT TRANSMISSION FOR DISPLAY LIGHT MANAGEMENT APPLICATIONS.

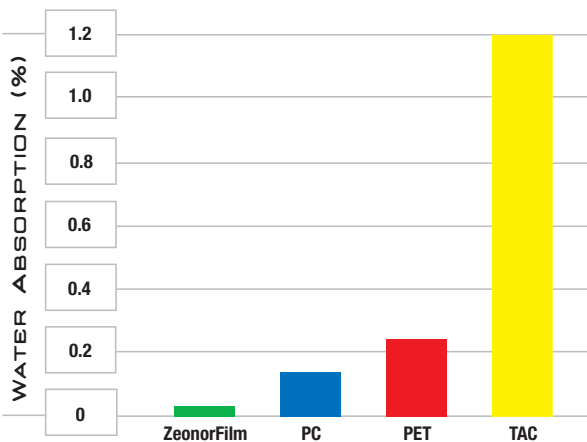
Applications include polarizers and support films in polarizers, LCD panels, touchscreens, mobile phones and electronic paper applications. Additionally, ZeonorFilm can be used for bio-diagnostic applications.

ZeonorFilm is manufactured by Optes, Inc., a fully owned subsidiary of ZEON CORPORATION.



ZeonorFilm® isotropic optical film properties

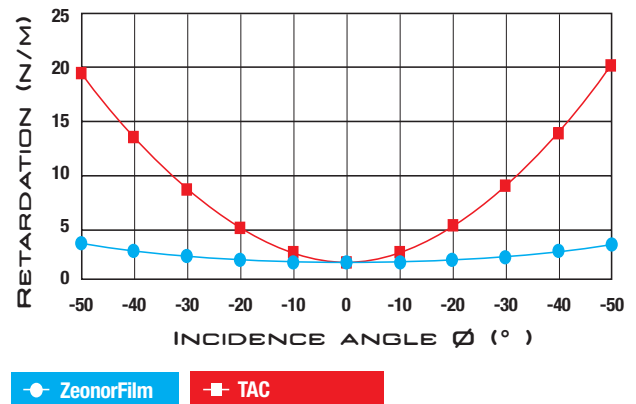
LOW WATER ABSORBENCY



LOW WATER ABSORPTION

ZeonorFilm absorbs virtually no moisture and shows no dimensional changes even under conditions of high temperature and humidity. This allows for a reduction in white and black spots on colored displays and superior detection in bio-diagnostic devices.

OPTICAL ISOTROPY



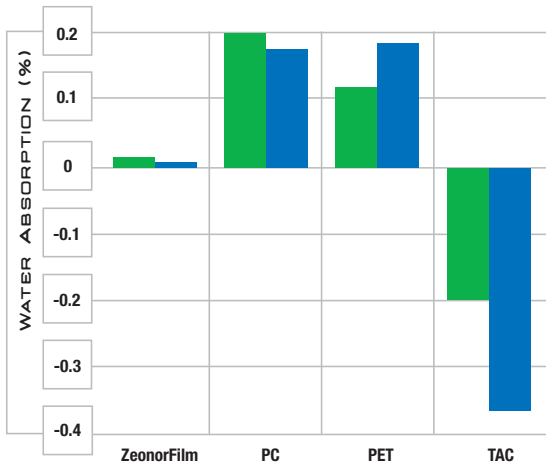
OPTICAL ISOTROPY

ZeonorFilm exhibits uniform retardation across a wide incidence (viewing) angle.

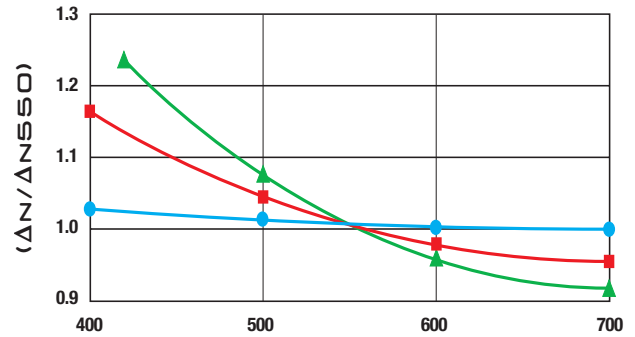
LOW WATER ABSORPTION

ZeonorFilm® Water Absorption —
After one hour at 120°C

MD TD



WAVELENGTH DISPERSION PROPERTY



ZeonorFilm PC PET

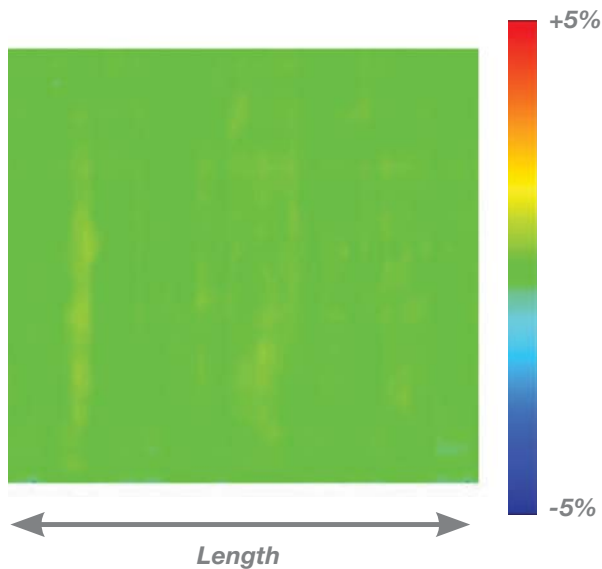
LOW WATER ABSORPTION

ZeonorFilm absorbs virtually no moisture and shows minimal dimensional changes even under conditions of high temperature and humidity.

WAVELENGTH DISPERSION PROPERTY

ZeonorFilm exhibits extremely flat wavelength dispersion, making it well-suited for broad-wavelength plates.

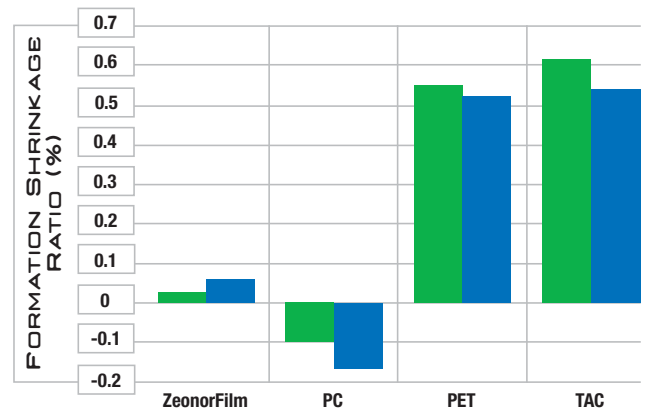
THICKNESS VARIATION



HIGH TEMPERATURE/HUMIDITY STABILITY

ZeonorFilm® Dimensional Stability —
60° X x 90% RH x 100Hr

MD TD



UNIFORM THICKNESS

ZeonorFilm is produced in a highly controlled process enabling superior uniformity of thickness from edge to edge. This uniformity of thickness contributes to superior image quality and read-through.

HIGH HEAT STABILITY

ZeonorFilm has excellent dimensional stability when exposed to elevated temperatures. This heat resistance allows ZeonorFilm to be used in demanding applications, including mobile phones and automotive displays where long-term heat exposure is common.

ZeonorFilm® optical film is perfect for display and bio-diagnostic applications

TOUCHSCREENS • LCD DISPLAYS • POLARIZERS
BIO-DIAGNOSTIC DEVICES

ZeonorFilm is available in three basic configurations: isotropic films, single-direction or bi-axial stretched retardation films (ZM-series, ZB-series) and diagonally stretched retardation films (ZD-series).

ZeonorFilm optical films are produced by OPTES Inc., a wholly owned subsidiary of ZEON.

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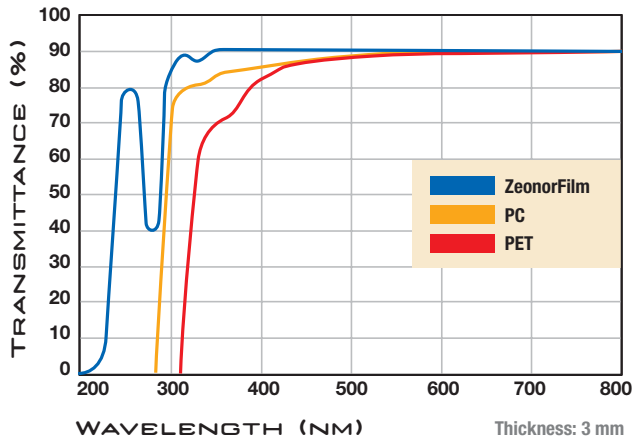
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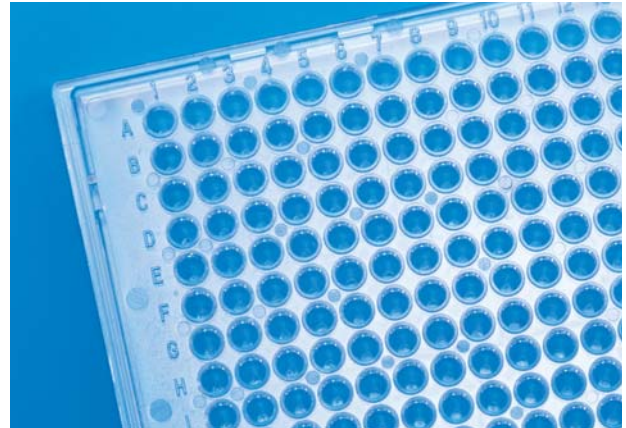
www.optes.co.jp
www.zeonex.com

ZeonorFilm® isotropic optical film properties

HIGH TRANSPARENCY



INERT SURFACE



HIGH TRANSPARENCY

ZeonorFilm exhibits high transparency (92% light transmittance) and excellent turbidity (haze value <0.1%), for enhanced brightness.

INERT SURFACE

ZeonorFilm is manufactured from Zeon's cyclo olefin polymer (COP). COP is known for its excellent optical properties and also for being a high-purity resin. ZeonorFilm has an inert surface which makes it ideal for sensitive bio-diagnostic devices.

LOW BIREFRINGENCE

Item	Measurement method	Unit	ZeonorFilm	PC		PET	TAC
Membrane formation method			Melt extrusion	Melt extrusion	Solvent cast	Melt extrusion	Solvent cast
Film thickness		µm	100	100		100	80
Total light transmittance	ASTMD1003	%	92	91	91	92	92
Dispersion (550nm transmittance)		%	91	90	90	89	92
Haze		%	<0.1	0.3	0.2	1.8	0.3
Retardation	Parallel Nichols method	—	3	20	10	25	3

